

# ***In-Situ* XAFS Analysis of Oxidation Process of Copper(I) Nitride Nanoparticle at Elevated Temperature**

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## **1. Introduction**

Copper nitride ( $\text{Cu}_3\text{N}$ ) is an important semiconductor, which has a potential to be used as a high-speed integrated circuit material, and it is also applied as an optimal material for printed electronic devices. The flexible wiring of metallic Cu on a circuit board is possibly by the temperature-programmed reduction after spraying a suspension ink of  $\text{Cu}_3\text{N}$ . The similar treatment under the oxidative conditions generates the desired pattern made of copper oxides. The understandings on the oxidation process of  $\text{Cu}_3\text{N}$  are important to control the oxide product. In this study, *in-situ* XAFS measurements of the Cu species have been performed during the temperature-programmed oxidation (TPO) processes of  $\text{Cu}_3\text{N}$ .

## **2. Experimental**

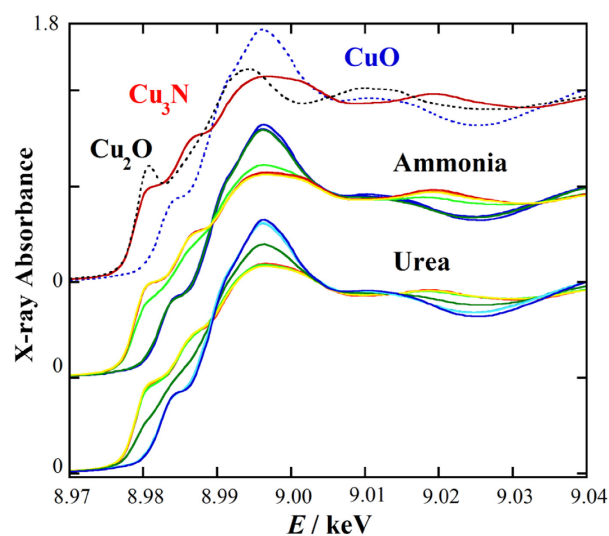
The  $\text{Cu}_3\text{N}$  samples were prepared by the liquid phase reduction method using copper(II) acetate monohydrate dissolved in 1-nonanol [1]. The solution was bubbled by ammonia gas (100 mL/min) and was heated at 190 °C to form the  $\text{Cu}_3\text{N}$  nanoparticle. The homogeneous precipitation method using urea was also applied to prepare  $\text{Cu}_3\text{N}$ . The 1-nonanol solution of copper(II) acetate containing urea was heated at 190 °C under the  $\text{N}_2$  gas flow. The precipitated  $\text{Cu}_3\text{N}$  powder was filtered, washed by 1-nonanol for both preparation methods. The formation of  $\text{Cu}_3\text{N}$  was confirmed by the XRD measurements.

The *in-situ* XAFS measurements were carried out in the transmission mode at BL-3 of the SR center (Ritsumeikan University) and BL-9C of the Photon Factory (KEK) at the vicinity of the Cu K edge during the TPO process. The temperature was elevated up to 600 °C with the increase velocity of 5 °C/min under the oxidative quasi air atmosphere (20 %  $\text{O}_2$  balanced by He).

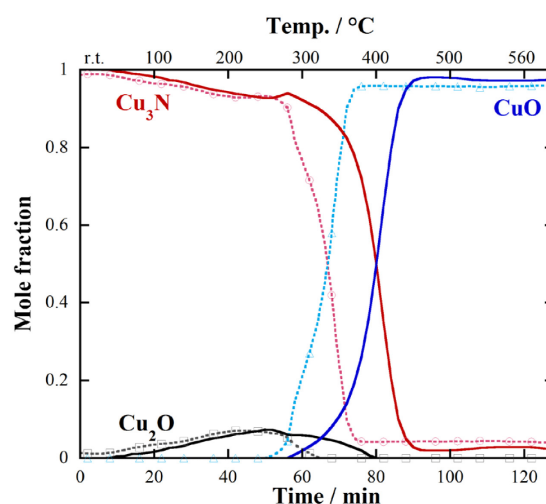
### 3. Results and Discussion

The observed XANES spectral change is shown in Fig. 1 for the oxidation process of  $\text{Cu}_3\text{N}$  prepared using ammonia and urea as the nitrogen source. The initial spectra of  $\text{Cu}_3\text{N}$  were changed to that of  $\text{CuO}$  at the end of the TPO process for both samples. The appearance of some isosbestic points indicated that the intermediate species were not predominantly existed during the oxidation of the initial reactant,  $\text{Cu}_3\text{N}$ , to the final product,  $\text{CuO}$ .

Figure 2 shows the composition change as a function of temperature calculated by a linear combination analysis based on the XANES spectra in considering three components of  $\text{Cu}_3\text{N}$ ,  $\text{Cu}_2\text{O}$ , and  $\text{CuO}$ . As mentioned above, the intermediate  $\text{Cu}_2\text{O}$  was found to be a minor component under the present TPO conditions, and was formed at *ca.* 200 °C with the maximum composition of 10 %. The fully oxidized product of  $\text{CuO}$  was formed at *ca.* 400 °C in the case of  $\text{Cu}_3\text{N}$  prepared under the ammonia gas flow. The slightly lower oxidation temperature of  $\text{Cu}_3\text{N}$  prepared by the homogeneous precipitation method suggests the smaller particle size, which was in agreement with the size difference estimated by the XRD measurements. The present research proposes the suitable oxidation condition of  $\text{Cu}_3\text{N}$  to obtain the  $\text{CuO}$  material.



**Fig. 1** XANES spectral change during the TPO process under the oxidative quasi air atmosphere.



**Fig. 2** Composition change as a function of temperature during the TPO process. The change of  $\text{Cu}_3\text{N}$  prepared using ammonia and urea was represented by solid and dotted line, respectively.

### Reference

[1] T. Nakamura, H. Hayashi, T. Hanaoka, and T. Ebina, *Inorg. Chem.*, **53**, 710-715 (2014).