

# Chemical state analysis of 4H-SiC surfaces polished under ultraviolet-ray excitation

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A SiC has attracted much attention as a substrate for electronic devices. In order to efficiently obtain the flat surface of SiC, many polishing procedures have been performed. Among them, an ultraviolet-ray aided machining (U-RAM) [1] is a promising procedure to obtain the flat surface of SiC in a short time, where an irradiated photocatalyst and fluorescent substance would provide an electron and a hole to act as oxidation/reduction reactions to the surface and a photocatalyst would also scratch the surface mechanically with abrasive grit. X-ray absorption fine structure (XAFS) measurements are very useful to study a surface chemical state. In this study, we have investigated the surface chemical states of SiC during each U-RAM procedure.

We have prepared 3 SiC samples; as received SiC, SiC immersed with TiO<sub>2</sub>-Cathilon dye under UV irradiation, and U-RAM SiC. An URAM of SiC was performed using a TiO<sub>2</sub> particle (~7 nm) as a photocatalyst and a Cathilon dye as a fluorescent substance under the irradiation of UV lamp ( $\lambda = 253.7$  nm) with a diamond grit. Applying this U-RAM, a polishing rate was improved as shown in Table 1.

**Table 1** Polishing results.

| Slurry condition: TiO <sub>2</sub> + Cathilon + Diamond + H <sub>2</sub> O | Polishing rate [ $\mu\text{m}/\text{min}$ ] | Roughness before polishing, Ra [nm] | Roughness after polishing, Ra [nm] |
|--|---|-------------------------------------|------------------------------------|
| UV OFF   | 0.227                                       | 3.05                                | 2.16                               |
| UV ON (U-RAM)  | 0.313                                       | 3.13                                | 1.99                               |

XAFS measurements were performed at the BL-8 of SR Center at Ritsumeikan University, equipped with a grazing incidence monochromator with a varied-line-spacing plane grating. Si *L*-edge XAFS spectra of the samples were measured in partial electron yield by a micro-channel plate detector with retarding grids. The retarding voltage was set to -50 V. The incident angle of SR with respect to the surface normal was set to 0°. As a reference, a SiO<sub>2</sub>/Si sample was

also measured.

Figure 1 shows the Si *L*-edge spectra of the samples. As seen in the spectrum of SiO<sub>2</sub>/Si, the structure around 101 eV comes from Si and the structures around 106 eV and 108 eV come from SiO<sub>2</sub>. For SiC samples, the structures appear around ~103 eV and ~105 eV, different from Si and SiO<sub>2</sub>. The immersed SiC spectrum hardly changes compared with as received SiC spectrum. This indicates that the surface chemical state of SiC hardly changes only under UV irradiation. However, U-RAM SiC spectrum shows slight difference compared with the immersed SiC spectrum, probably due to the slight oxidation of SiC.

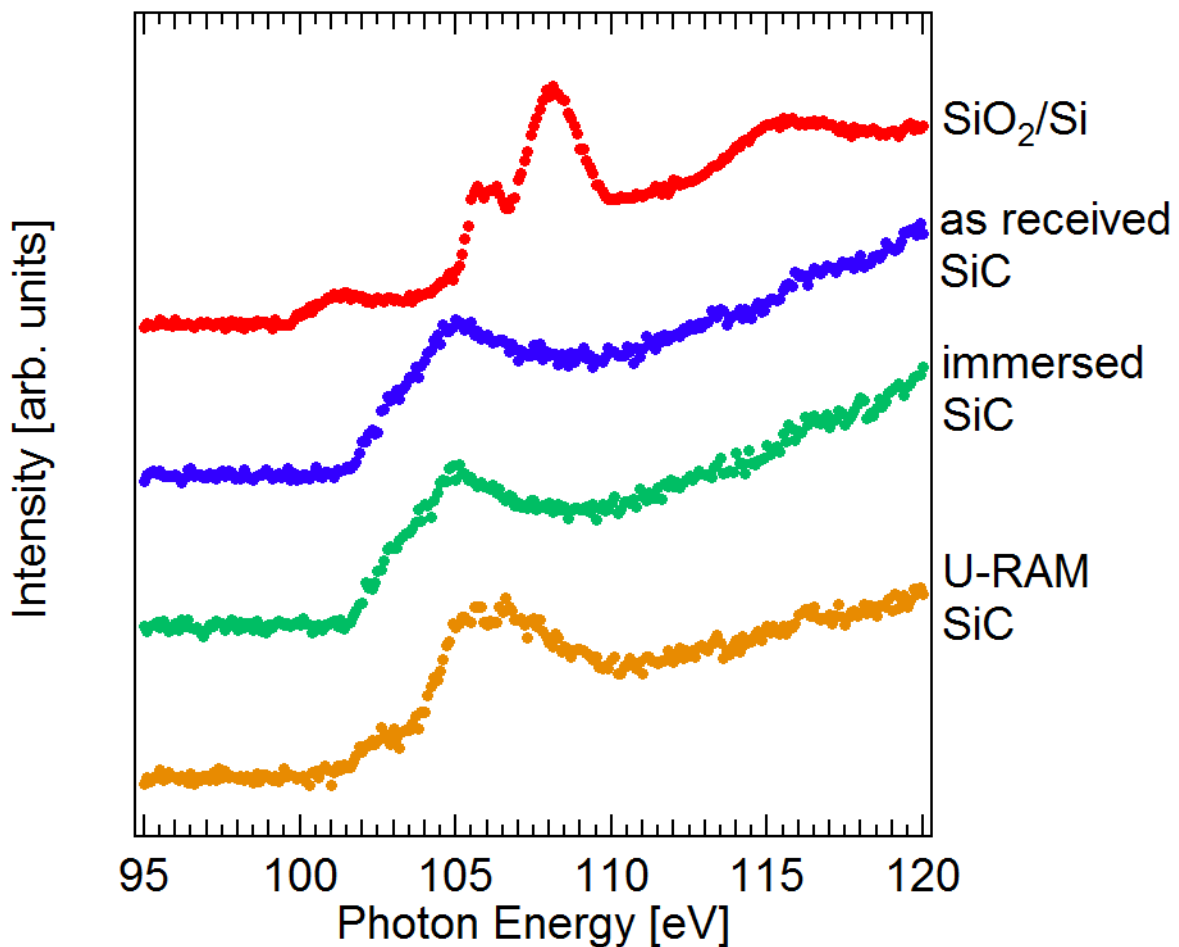


Fig. 1 Si *L*-edge spectra of SiC.

In summary, we have found that the U-RAM process leads the surface of SiC not to SiO<sub>2</sub>, but to slightly oxidized SiC.

### References

- [1] Takeshi Tanaka, Mem. SR Center Ritsumeikan Univ., **17**, 95 (2015).