

# Inelastic Deformation

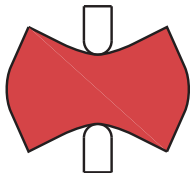
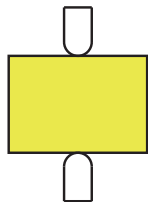
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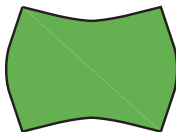
# Agenda

- 1 One-dimensional Inelastic Deformation
- 2 Multi-dimensional Inelastic Deformation
- 3 Finite Element Method in Inelastic Deformation

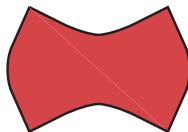
# Elastic/viscoplastic/rheological deformation



elastic



rheological



plastic

# Maxwell model



$E$ : Young's modulus

$c$ : viscous modulus

$\varepsilon^{\text{ela}}$ : strain at elastic element

$\varepsilon^{\text{vis}}$ : strain at viscous element

$\varepsilon$ : strain

$\sigma$ : stress

$$\varepsilon = \varepsilon^{\text{ela}} + \varepsilon^{\text{vis}}$$

$$\sigma = E\varepsilon^{\text{ela}}, \quad \sigma = c\dot{\varepsilon}^{\text{vis}}$$

stress-strain relationship in Maxwell model:

$$\dot{\sigma} + \frac{E}{c}\sigma = E\dot{\varepsilon}$$

# Maxwell model

ordinary differential equation of the first order:

$$\dot{\sigma} + \frac{E}{c}\sigma = E\dot{\varepsilon}$$

stress at time  $t$ :

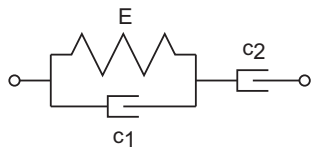
$$\sigma(t) = \int_0^t Ee^{-\frac{E}{c}(t-t')} \dot{\varepsilon}(t') dt'$$

In general,

$$\sigma(t) = \int_0^t r(t-t') \dot{\varepsilon}(t') dt'$$

Function  $r(t-t')$ : *relaxation function*

# Three-element model



$E$ :	Young's modulus
$c_1, c_2$ :	viscous moduli
$\varepsilon^{\text{voigt}}$ :	strain at Voigt element
$\varepsilon^{\text{vis}}$ :	strain at viscous element
$\varepsilon$ :	strain
$\sigma$ :	stress

$$\varepsilon = \varepsilon^{\text{voigt}} + \varepsilon^{\text{vis}}$$

$$\sigma = E\varepsilon^{\text{voigt}} + c_1\dot{\varepsilon}^{\text{voigt}}, \quad \sigma = c_2\dot{\varepsilon}^{\text{vis}}$$

stress-strain relationship in three-element model:

$$\dot{\sigma} + \frac{E}{c_1 + c_2}\sigma = \frac{c_1 c_2}{c_1 + c_2}\ddot{\varepsilon} + \frac{E c_2}{c_1 + c_2}\dot{\varepsilon}$$

# Three-element model

ordinary differential equation of the first order:

$$\dot{\sigma} + \frac{E}{c_1 + c_2} \sigma = \frac{c_1 c_2}{c_1 + c_2} \ddot{\epsilon} + \frac{E c_2}{c_1 + c_2} \dot{\epsilon}$$

stress at time  $t$ :

$$\sigma(t) = \int_0^t r(t - t') \dot{\epsilon}(t') dt'$$

where

$$r(t - t') = \frac{E c_2}{c_1 + c_2} e^{-\frac{E}{c_1 + c_2}(t - t')} \left( 1 + \frac{c_1}{E} \frac{d}{dt} \right)$$

# Isotropic deformation models

## elastic deformation

specified by a constant  $E$ :

$$\sigma = E\varepsilon$$

## 2D isotropic elastic deformation

specified by two constant  $\lambda$  and  $\mu$  (Lamé's constants):

$$\sigma = (\lambda I_\lambda + \mu I_\mu)\varepsilon$$

$$I_\lambda = \begin{bmatrix} 1 & 1 & 0 \\ 1 & 1 & 0 \\ 0 & 0 & 0 \end{bmatrix}, \quad I_\mu = \begin{bmatrix} 2 & 0 & 0 \\ 0 & 2 & 0 \\ 0 & 0 & 1 \end{bmatrix}$$



# Isotropic deformation models

## viscoelastic deformation

specified by an operator  $E + c \, d/dt$ :

$$\sigma = \left( E + c \frac{d}{dt} \right) \varepsilon$$

## 2D isotropic viscoelastic deformation

specified by two operators  $\lambda$  and  $\mu$ :

$$\sigma = (\lambda I_\lambda + \mu I_\mu) \varepsilon$$

$$\lambda = \lambda^{\text{ela}} + \lambda^{\text{vis}} \frac{d}{dt}, \quad \mu = \mu^{\text{ela}} + \mu^{\text{vis}} \frac{d}{dt}$$

# Isotropic deformation models

## viscoplastic deformation

specified by a convolution with a relaxation function:

$$\sigma(t) = \int_0^t r(t-t') \dot{\epsilon}(t') dt'$$

## 2D isotropic viscoplastic deformation

specified by two relaxation functions:

$$\boldsymbol{\sigma}(t) = \int_0^t R(t-t') \dot{\boldsymbol{\epsilon}}(t') dt'$$

$$R(t-t') = r_\lambda(t-t') I_\lambda + r_\mu(t-t') I_\mu$$

# Isotropic deformation models

## viscoplastic deformation

a relaxation function:

$$r(t - t') = E \exp \left\{ -\frac{E}{c}(t - t') \right\}$$

## 2D isotropic viscoplastic deformation

two relaxation functions:

$$r_\lambda(t - t') = \lambda^{\text{ela}} \exp \left\{ -\frac{\lambda^{\text{ela}}}{\lambda^{\text{vis}}}(t - t') \right\}$$

$$r_\mu(t - t') = \mu^{\text{ela}} \exp \left\{ -\frac{\mu^{\text{ela}}}{\mu^{\text{vis}}}(t - t') \right\}$$

# Isotropic deformation models

## rheological deformation

specified by a convolution with a relaxation function:

$$\sigma(t) = \int_0^t r(t-t') \dot{\epsilon}(t') dt'$$

## 2D isotropic rheological deformation

specified by two relaxation functions:

$$\boldsymbol{\sigma}(t) = \int_0^t R(t-t') \dot{\boldsymbol{\epsilon}}(t') dt'$$

$$R(t-t') = r_{\lambda}^{\text{rheo}}(t-t') I_{\lambda} + r_{\mu}^{\text{rheo}}(t-t') I_{\mu}$$

# Isotropic deformation models

## rheological deformation

a relaxation function:

$$r(t - t') = \frac{Ec_2}{c_1 + c_2} e^{-\frac{E}{c_1+c_2}(t-t')} \left( 1 + \frac{c_1}{E} \frac{d}{dt} \right)$$

## 2D isotropic rheological deformation

two relaxation functions:

$$r_\lambda^{\text{rheo}}(t - t') = \frac{\lambda^{\text{ela}} \lambda_2^{\text{vis}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}} \exp \left\{ -\frac{\lambda^{\text{ela}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}} (t - t') \right\} \left( 1 + \frac{\lambda_1^{\text{vis}}}{\lambda^{\text{ela}}} \frac{d}{dt} \right)$$

$$r_\mu^{\text{rheo}}(t - t') = \frac{\mu^{\text{ela}} \mu_2^{\text{vis}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}} \exp \left\{ -\frac{\mu^{\text{ela}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}} (t - t') \right\} \left( 1 + \frac{\mu_1^{\text{vis}}}{\mu^{\text{ela}}} \frac{d}{dt} \right)$$

# Nodal elastic forces

stress-strain relationship

$$\boldsymbol{\sigma} = (\lambda I_\lambda + \mu I_\mu) \boldsymbol{\varepsilon}$$

a set of elastic forces applied to nodal points:

$$\text{elastic force} = -(\lambda J_\lambda + \mu J_\mu) \mathbf{u}_N$$

from stress-strain relationship to nodal force set

replacing  $I_\lambda$  by  $J_\lambda$ ,  $I_\mu$  by  $J_\mu$ , and  $\boldsymbol{\varepsilon}$  by  $\mathbf{u}_N$  in the stress-strain relationship yields the elastic force set

# Nodal viscoelastic forces

stress-strain relationship

$$\boldsymbol{\sigma} = (\lambda^{\text{ela}} I_\lambda + \mu^{\text{ela}} I_\mu) \boldsymbol{\varepsilon} + (\lambda^{\text{vis}} I_\lambda + \mu^{\text{vis}} I_\mu) \dot{\boldsymbol{\varepsilon}}$$

replacing  $I_\lambda$  by  $J_\lambda$ ,  $I_\mu$  by  $J_\mu$ , and  $\boldsymbol{\varepsilon}$  by  $\mathbf{u}_N$  in the stress-strain relationship yields a viscoelastic force set



a set of viscoelastic forces applied to nodal points:

$$\begin{aligned} \text{viscoelastic force} = & - J_\lambda (\lambda^{\text{ela}} \mathbf{u}_N + \lambda^{\text{vis}} \dot{\mathbf{u}}_N) \\ & - J_\mu (\mu^{\text{ela}} \mathbf{u}_N + \mu^{\text{vis}} \dot{\mathbf{u}}_N) \end{aligned}$$

# Nodal viscoplastic forces

stress-strain relationship

$$\boldsymbol{\sigma}(t) = I_\lambda \int_0^t r_\lambda(t-t') \dot{\boldsymbol{\varepsilon}}(t') dt' + I_\mu \int_0^t r_\mu(t-t') \dot{\boldsymbol{\varepsilon}}(t') dt'$$

replacing  $I_\lambda$  by  $J_\lambda$ ,  $I_\mu$  by  $J_\mu$ , and  $\boldsymbol{\varepsilon}$  by  $\mathbf{u}_N$  in the stress-strain relationship yields a viscoplastic force set



a set of viscoplastic forces applied to nodal points

$$\begin{aligned} \text{viscoplastic force} = & - J_\lambda \int_0^t r_\lambda(t-t') \dot{\mathbf{u}}_N(t') dt' \\ & - J_\mu \int_0^t r_\mu(t-t') \dot{\mathbf{u}}_N(t') dt' \end{aligned}$$



# Nodal viscoplastic forces

introduce

$$\mathbf{f}_\lambda = \int_0^t \lambda^{\text{ela}} \exp \left\{ -\frac{\lambda^{\text{ela}}}{\lambda^{\text{vis}}} (t - t') \right\} \dot{\mathbf{u}}_{\text{N}}(t') dt'$$

$$\mathbf{f}_\mu = \int_0^t \mu^{\text{ela}} \exp \left\{ -\frac{\mu^{\text{ela}}}{\mu^{\text{vis}}} (t - t') \right\} \dot{\mathbf{u}}_{\text{N}}(t') dt'$$

Vectors  $\mathbf{f}_\lambda$  and  $\mathbf{f}_\mu$  have dimension of force/length

$$\text{viscoplastic force} = -J_\lambda \mathbf{f}_\lambda - J_\mu \mathbf{f}_\mu$$

$$\dot{\mathbf{f}}_\lambda = -\frac{\lambda^{\text{ela}}}{\lambda^{\text{vis}}} \mathbf{f}_\lambda + \lambda^{\text{ela}} \dot{\mathbf{u}}_{\text{N}} = -\frac{\lambda^{\text{ela}}}{\lambda^{\text{vis}}} \mathbf{f}_\lambda + \lambda^{\text{ela}} \mathbf{v}_{\text{N}}$$

$$\dot{\mathbf{f}}_\mu = -\frac{\mu^{\text{ela}}}{\mu^{\text{vis}}} \mathbf{f}_\mu + \mu^{\text{ela}} \dot{\mathbf{u}}_{\text{N}} = -\frac{\mu^{\text{ela}}}{\mu^{\text{vis}}} \mathbf{f}_\mu + \mu^{\text{ela}} \mathbf{v}_{\text{N}}$$

# Nodal viscoplastic forces

ordinary differential equation of the first order:

$$\dot{\sigma} + \frac{E}{c}\sigma = E\dot{\varepsilon}$$

⇓

$$\dot{\mathbf{f}}_{\lambda} = -\frac{\lambda^{\text{ela}}}{\lambda^{\text{vis}}}\mathbf{f}_{\lambda} + \lambda^{\text{ela}}\dot{\mathbf{u}}_{\text{N}} = -\frac{\lambda^{\text{ela}}}{\lambda^{\text{vis}}}\mathbf{f}_{\lambda} + \lambda^{\text{ela}}\mathbf{v}_{\text{N}}$$
$$\dot{\mathbf{f}}_{\mu} = -\frac{\mu^{\text{ela}}}{\mu^{\text{vis}}}\mathbf{f}_{\mu} + \mu^{\text{ela}}\dot{\mathbf{u}}_{\text{N}} = -\frac{\mu^{\text{ela}}}{\mu^{\text{vis}}}\mathbf{f}_{\mu} + \mu^{\text{ela}}\mathbf{v}_{\text{N}}$$

# Nodal rheological forces

stress-strain relationship

$$\boldsymbol{\sigma}(t) = I_\lambda \int_0^t r_\lambda^{\text{rheo}}(t-t') \dot{\boldsymbol{\varepsilon}}(t') dt' + I_\mu \int_0^t r_\mu^{\text{rheo}}(t-t') \dot{\boldsymbol{\varepsilon}}(t') dt'$$

replacing  $I_\lambda$  by  $J_\lambda$ ,  $I_\mu$  by  $J_\mu$ , and  $\boldsymbol{\varepsilon}$  by  $\mathbf{u}_N$

⇓

$$\begin{aligned} \text{rheological force} = & - J_\lambda \int_0^t r_\lambda^{\text{rheo}}(t-t') \dot{\mathbf{u}}_N(t') dt' \\ & - J_\mu \int_0^t r_\mu^{\text{rheo}}(t-t') \dot{\mathbf{u}}_N(t') dt' \end{aligned}$$

# Nodal rheological forces

introduce

$$\mathbf{f}_\lambda = \int_0^t \frac{\lambda^{\text{ela}} \lambda_2^{\text{vis}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}} e^{-\frac{\lambda^{\text{ela}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}}(t-t')} \left( \dot{\mathbf{u}}_N + \frac{\lambda_1^{\text{vis}}}{\lambda^{\text{ela}}} \ddot{\mathbf{u}}_N \right) (t') dt'$$

$$\mathbf{f}_\mu = \int_0^t \frac{\mu^{\text{ela}} \mu_2^{\text{vis}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}} e^{-\frac{\mu^{\text{ela}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}}(t-t')} \left( \dot{\mathbf{u}}_N + \frac{\mu_1^{\text{vis}}}{\mu^{\text{ela}}} \ddot{\mathbf{u}}_N \right) (t') dt'$$

Vectors  $\mathbf{f}_\lambda$  and  $\mathbf{f}_\mu$  have dimension of force/length

$$\text{rheological force} = -J_\lambda \mathbf{f}_\lambda - J_\mu \mathbf{f}_\mu$$

$$\dot{\mathbf{f}}_\lambda = -\frac{\lambda^{\text{ela}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}} \mathbf{f}_\lambda + \frac{\lambda^{\text{ela}} \lambda_2^{\text{vis}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}} \mathbf{v}_N + \frac{\lambda_1^{\text{vis}} \lambda_2^{\text{vis}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}} \dot{\mathbf{v}}_N$$

$$\dot{\mathbf{f}}_\mu = -\frac{\mu^{\text{ela}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}} \mathbf{f}_\mu + \frac{\mu^{\text{ela}} \mu_2^{\text{vis}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}} \mathbf{v}_N + \frac{\mu_1^{\text{vis}} \mu_2^{\text{vis}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}} \dot{\mathbf{v}}_N$$

# Nodal rheological forces

ordinary differential equation of the first order:

$$\dot{\sigma} + \frac{E}{c_1 + c_2} \sigma = \frac{c_1 c_2}{c_1 + c_2} \ddot{\varepsilon} + \frac{E c_2}{c_1 + c_2} \dot{\varepsilon}$$

⇓

$$\dot{\mathbf{f}}_\lambda = -\frac{\lambda^{\text{ela}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}} \mathbf{f}_\lambda + \frac{\lambda^{\text{ela}} \lambda_2^{\text{vis}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}} \mathbf{v}_N + \frac{\lambda_1^{\text{vis}} \lambda_2^{\text{vis}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}} \dot{\mathbf{v}}_N$$
$$\dot{\mathbf{f}}_\mu = -\frac{\mu^{\text{ela}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}} \mathbf{f}_\mu + \frac{\mu^{\text{ela}} \mu_2^{\text{vis}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}} \mathbf{v}_N + \frac{\mu_1^{\text{vis}} \mu_2^{\text{vis}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}} \dot{\mathbf{v}}_N$$

# FE formulation of viscoplastic deformation

a set of equations of elastic deformation:

$$\underline{-K\mathbf{u}_N} + \mathbf{f}_{\text{ext}} + A\boldsymbol{\lambda}_A - M\ddot{\mathbf{u}}_N = \mathbf{0}$$

elastic force



a set of equations of viscoplastic deformation:

$$\underline{-J_\lambda \mathbf{f}_\lambda - J_\mu \mathbf{f}_\mu} + \mathbf{f}_{\text{ext}} + A\boldsymbol{\lambda}_A - M\ddot{\mathbf{u}}_N = \mathbf{0}$$

viscoplastic force

# FE formulation of viscoplastic deformation

$$\dot{\mathbf{u}}_{\text{N}} = \mathbf{v}_{\text{N}}$$
$$\begin{bmatrix} M & -A \\ -A^{\text{T}} & \end{bmatrix} \begin{bmatrix} \dot{\mathbf{v}}_{\text{N}} \\ \dot{\lambda}_{\text{A}} \end{bmatrix} = \begin{bmatrix} -J_{\lambda} \mathbf{f}_{\lambda} - J_{\mu} \mathbf{f}_{\mu} + \mathbf{f}_{\text{ext}} \\ A^{\text{T}} (2\alpha \mathbf{v}_{\text{N}} + \alpha^2 \mathbf{u}_{\text{N}}) \end{bmatrix}$$
$$\dot{\mathbf{f}}_{\lambda} = -\frac{\lambda^{\text{ela}}}{\lambda^{\text{vis}}} \mathbf{f}_{\lambda} + \lambda^{\text{ela}} \mathbf{v}_{\text{N}}$$
$$\dot{\mathbf{f}}_{\mu} = -\frac{\mu^{\text{ela}}}{\mu^{\text{vis}}} \mathbf{f}_{\mu} + \mu^{\text{ela}} \mathbf{v}_{\text{N}}$$

# FE formulation of rheological deformation

a set of equations of elastic deformation:

$$\underline{-K\mathbf{u}_N} + \mathbf{f}_{\text{ext}} + A\boldsymbol{\lambda}_A - M\ddot{\mathbf{u}}_N = \mathbf{0}$$

elastic force



a set of equations of rheological deformation:

$$\underline{-J_\lambda \mathbf{f}_\lambda - J_\mu \mathbf{f}_\mu} + \mathbf{f}_{\text{ext}} + A\boldsymbol{\lambda}_A - M\ddot{\mathbf{u}}_N = \mathbf{0}$$

rheological force



# FE formulation of rheological deformation

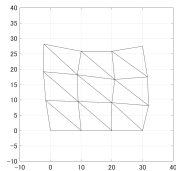
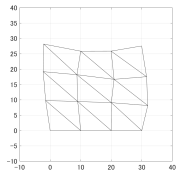
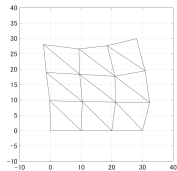
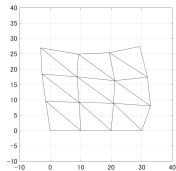
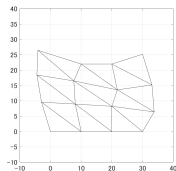
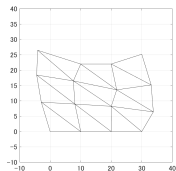
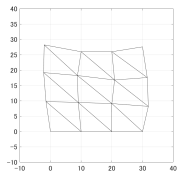
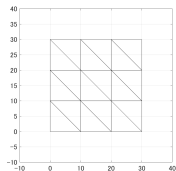
$$\dot{\mathbf{u}}_N = \mathbf{v}_N$$

$$\begin{bmatrix} M & -A \\ -A^T & \end{bmatrix} \begin{bmatrix} \dot{\mathbf{v}}_N \\ \dot{\lambda}_A \end{bmatrix} = \begin{bmatrix} -J_\lambda \mathbf{f}_\lambda - J_\mu \mathbf{f}_\mu + \mathbf{f}_{\text{ext}} \\ A^T (2\alpha \mathbf{v}_N + \alpha^2 \mathbf{u}_N) \end{bmatrix}$$

$$\dot{\mathbf{f}}_\lambda = -\frac{\lambda^{\text{ela}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}} \mathbf{f}_\lambda + \frac{\lambda^{\text{ela}} \lambda_2^{\text{vis}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}} \mathbf{v}_N + \frac{\lambda_1^{\text{vis}} \lambda_2^{\text{vis}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}} \dot{\mathbf{v}}_N$$

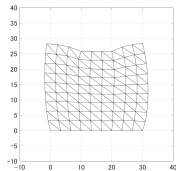
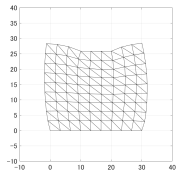
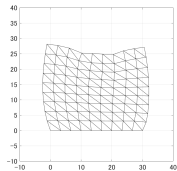
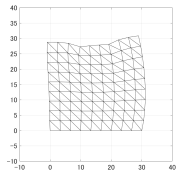
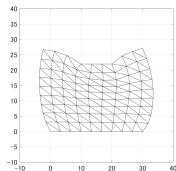
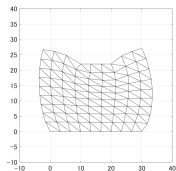
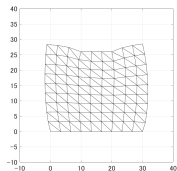
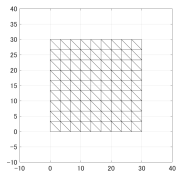
$$\dot{\mathbf{f}}_\mu = -\frac{\mu^{\text{ela}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}} \mathbf{f}_\mu + \frac{\mu^{\text{ela}} \mu_2^{\text{vis}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}} \mathbf{v}_N + \frac{\mu_1^{\text{vis}} \mu_2^{\text{vis}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}} \dot{\mathbf{v}}_N$$

# Example (Sample Program)



simulation movie

# Example (Sample Program)



simulation movie

# Summary

## one-dimensional inelastic deformation

- Maxwell model for viscoplastic deformation
- three-element model for rheological deformation

## 2D/3D inelastic deformation

- isotropic deformation models
- formulating nodal force sets
- finite element formulation

# Simulating Inelastic Deformation

Report #7 due date : Jan. 29 (Fri)

Simulate the deformation of a rectangular inelastic object shown in the figure.

$P_2P_3$  is fixed to the floor.

$P_1$  and  $P_4$  may slide on the floor.

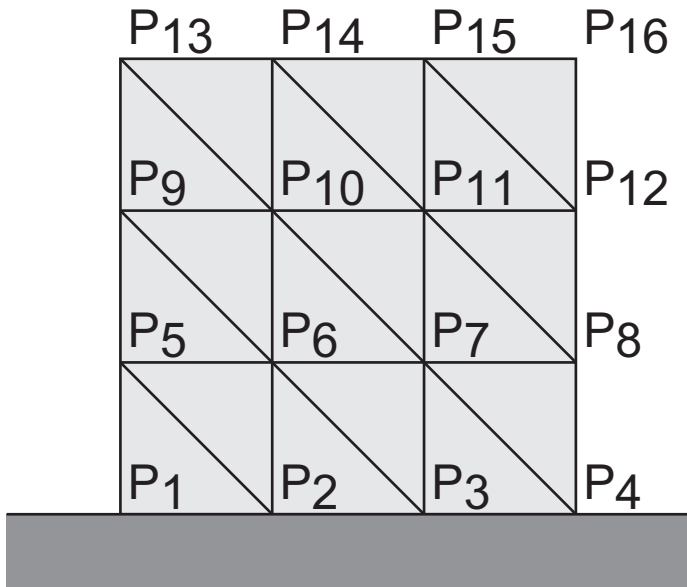
$[0, t_{push}]$  push  $P_{14}P_{15}$  downward

$[t_{push}, t_{hold}]$  keep  $P_{14}P_{15}$

$[t_{hold}, t_{end}]$  release  $P_{14}P_{15}$

Use appropriate values of geometrical and physical parameters of the object.

# Simulating Inelastic Deformation



## Appendix

Let us solve the following ordinary differential equation:

$$\dot{x} + ax = u(t)$$

Assuming  $x(0) = 0$ , Laplace transform of the above equation yields

$$sX - aX = U$$

Thus, we have

$$X(s) = \frac{1}{s - a} U,$$

implying that  $x(t)$  is the convolution of  $e^{at}$  and  $u(t)$ .  
Consequently,

$$x(t) = \int_0^t e^{a(t-\tau)} u(\tau) d\tau$$

# Appendix

## Differentiating

$$x(t) = \int_0^t e^{a(t-\tau)} u(\tau) d\tau = e^{at} \int_0^t e^{-a\tau} u(\tau) d\tau$$

with respect to  $t$ , we have

$$\begin{aligned}\dot{x} &= ae^{at} \int_0^t e^{-a\tau} u(\tau) d\tau + e^{at} \cdot e^{-at} u(t) \\ &= a \int_0^t e^{a(t-\tau)} u(\tau) d\tau + u(t) \\ &= ax + u(t),\end{aligned}$$

which coincides with the ordinary differential equation.