

# Inelastic Deformation

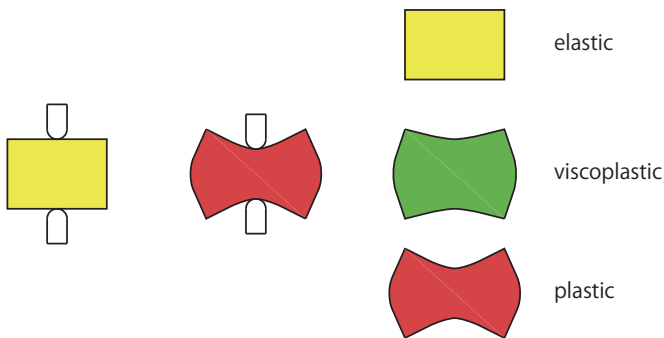
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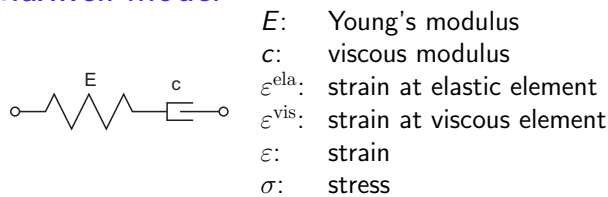
## Agenda

- 1 One-dimensional Inelastic Deformation
- 2 Multi-dimensional Inelastic Deformation
- 3 Finite Element Method in Inelastic Deformation

## Elastic/viscoplastic/plastic deformation



## Maxwell model



$E$ : Young's modulus  
 $c$ : viscous modulus  
 $\varepsilon^{\text{ela}}$ : strain at elastic element  
 $\varepsilon^{\text{vis}}$ : strain at viscous element  
 $\varepsilon$ : strain  
 $\sigma$ : stress

$$\varepsilon = \varepsilon^{\text{ela}} + \varepsilon^{\text{vis}}$$

$$\sigma = E\varepsilon^{\text{ela}}, \quad \sigma = c\dot{\varepsilon}^{\text{vis}}$$

stress-strain relationship in Maxwell model:

$$\dot{\sigma} + \frac{E}{c}\sigma = E\dot{\varepsilon}$$

## Maxwell model

ordinary differential equation of the first order:

$$\dot{\sigma} + \frac{E}{c}\sigma = E\dot{\varepsilon}$$

stress at time  $t$ :

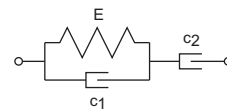
$$\sigma(t) = \int_0^t Ee^{-\frac{E}{c}(t-t')}\dot{\varepsilon}(t') dt'$$

In general,

$$\sigma(t) = \int_0^t r(t-t')\dot{\varepsilon}(t') dt'$$

Function  $r(t-t')$ : relaxation function

## Three-element model



$E$ : Young's modulus  
 $c_1, c_2$ : viscous moduli  
 $\varepsilon^{\text{voigt}}$ : strain at Voigt element  
 $\varepsilon^{\text{vis}}$ : strain at viscous element  
 $\varepsilon$ : strain  
 $\sigma$ : stress

$$\varepsilon = \varepsilon^{\text{voigt}} + \varepsilon^{\text{vis}}$$

$$\sigma = E\varepsilon^{\text{voigt}} + c_1\dot{\varepsilon}^{\text{voigt}}, \quad \sigma = c_2\dot{\varepsilon}^{\text{vis}}$$

stress-strain relationship in three-element model:

$$\dot{\sigma} + \frac{E}{c_1 + c_2}\sigma = \frac{Ec_2}{c_1 + c_2}\dot{\varepsilon} + \frac{c_1c_2}{c_1 + c_2}\ddot{\varepsilon}$$

## Three-element model

ordinary differential equation of the first order:

$$\dot{\sigma} + \frac{E}{c_1 + c_2}\sigma = \frac{Ec_2}{c_1 + c_2}\dot{\varepsilon} + \frac{c_1c_2}{c_1 + c_2}\ddot{\varepsilon}$$

stress at time  $t$ :

$$\sigma(t) = \int_0^t r(t-t')\dot{\varepsilon}(t') dt'$$

where

$$r(t-t') = \frac{Ec_2}{c_1 + c_2}e^{-\frac{E}{c_1+c_2}(t-t')} \left(1 + \frac{c_1}{E} \frac{d}{dt}\right)$$

## Isotropic deformation models

elastic deformation

specified by a constant  $E$ :

$$\sigma = E\varepsilon$$

2D isotropic elastic deformation

specified by two constants  $\lambda$  and  $\mu$  (Lamé's constants):

$$\sigma = (\lambda I_\lambda + \mu I_\mu)\varepsilon$$

$$I_\lambda = \begin{bmatrix} 1 & 1 & 0 \\ 1 & 1 & 0 \\ 0 & 0 & 0 \end{bmatrix}, \quad I_\mu = \begin{bmatrix} 2 & 0 & 0 \\ 0 & 2 & 0 \\ 0 & 0 & 1 \end{bmatrix}$$

## Isotropic deformation models

### viscoelastic deformation

specified by an operator  $E + c \frac{d}{dt}$ :

$$\sigma = \left( E + c \frac{d}{dt} \right) \varepsilon$$

### 2D isotropic viscoelastic deformation

specified by two operators  $\lambda$  and  $\mu$ :

$$\sigma = (\lambda I_\lambda + \mu I_\mu) \varepsilon$$

$$\lambda = \lambda^{\text{ela}} + \lambda^{\text{vis}} \frac{d}{dt}, \quad \mu = \mu^{\text{ela}} + \mu^{\text{vis}} \frac{d}{dt}$$

## Isotropic deformation models

### viscoplastic deformation

specified by a convolution with a relaxation function:

$$\sigma(t) = \int_0^t r(t-t') \dot{\varepsilon}(t') dt'$$

### 2D isotropic viscoplastic deformation

specified by two relaxation functions:

$$\sigma(t) = \int_0^t R(t-t') \dot{\varepsilon}(t') dt'$$

$$R(t-t') = r_\lambda(t-t') I_\lambda + r_\mu(t-t') I_\mu$$

## Maxwell model

### relaxation function

$$r(t-t') = E \exp \left\{ -\frac{E}{c}(t-t') \right\}$$

### 2D isotropic viscoplastic deformation

two relaxation functions:

$$r_\lambda(t-t') = \lambda^{\text{ela}} \exp \left\{ -\frac{\lambda^{\text{ela}}}{\lambda^{\text{vis}}}(t-t') \right\}$$

$$r_\mu(t-t') = \mu^{\text{ela}} \exp \left\{ -\frac{\mu^{\text{ela}}}{\mu^{\text{vis}}}(t-t') \right\}$$

## Three-element model

### relaxation function

$$r(t-t') = \frac{E c_2}{c_1 + c_2} e^{-\frac{E}{c_1 + c_2}(t-t')} \left( 1 + \frac{c_1}{E} \frac{d}{dt} \right)$$

### 2D isotropic viscoplastic deformation

two relaxation functions:

$$r_\lambda(t-t') = \frac{\lambda^{\text{ela}} \lambda_2^{\text{vis}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}} \exp \left\{ -\frac{\lambda^{\text{ela}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}}(t-t') \right\} \left( 1 + \frac{\lambda_1^{\text{vis}}}{\lambda^{\text{ela}}} \frac{d}{dt} \right)$$

$$r_\mu(t-t') = \frac{\mu^{\text{ela}} \mu_2^{\text{vis}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}} \exp \left\{ -\frac{\mu^{\text{ela}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}}(t-t') \right\} \left( 1 + \frac{\mu_1^{\text{vis}}}{\mu^{\text{ela}}} \frac{d}{dt} \right)$$

## Nodal elastic forces

stress-strain relationship

$$\sigma = (\lambda I_\lambda + \mu I_\mu) \varepsilon$$

a set of elastic forces applied to nodal points:

$$\text{elastic force} = -(\lambda J_\lambda + \mu J_\mu) \mathbf{u}_N$$

### from stress-strain relationship to nodal force set

replacing  $I_\lambda$  by  $J_\lambda$ ,  $I_\mu$  by  $J_\mu$ , and  $\varepsilon$  by  $\mathbf{u}_N$  in the stress-strain relationship yields the elastic force set

## Nodal viscoelastic forces

stress-strain relationship

$$\sigma = I_\lambda (\lambda^{\text{ela}} \varepsilon + \lambda^{\text{vis}} \dot{\varepsilon}) + I_\mu (\mu^{\text{ela}} \varepsilon + \mu^{\text{vis}} \dot{\varepsilon})$$

replacing  $I_\lambda$  by  $J_\lambda$ ,  $I_\mu$  by  $J_\mu$ , and  $\varepsilon$  by  $\mathbf{u}_N$  in the stress-strain relationship yields a viscoelastic force set

↓

a set of viscoelastic forces applied to nodal points:

$$\begin{aligned} \text{viscoelastic force} = & -J_\lambda (\lambda^{\text{ela}} \mathbf{u}_N + \lambda^{\text{vis}} \dot{\mathbf{u}}_N) \\ & -J_\mu (\mu^{\text{ela}} \mathbf{u}_N + \mu^{\text{vis}} \dot{\mathbf{u}}_N) \end{aligned}$$

## Nodal viscoplastic forces

stress-strain relationship

$$\sigma(t) = I_\lambda \int_0^t r_\lambda(t-t') \dot{\varepsilon}(t') dt' + I_\mu \int_0^t r_\mu(t-t') \dot{\varepsilon}(t') dt'$$

replacing  $I_\lambda$  by  $J_\lambda$ ,  $I_\mu$  by  $J_\mu$ , and  $\varepsilon$  by  $\mathbf{u}_N$  in the stress-strain relationship yields a viscoplastic force set

↓

a set of viscoplastic forces applied to nodal points

$$\begin{aligned} \text{viscoplastic force} = & -J_\lambda \int_0^t r_\lambda(t-t') \dot{\mathbf{u}}_N(t') dt' \\ & -J_\mu \int_0^t r_\mu(t-t') \dot{\mathbf{u}}_N(t') dt' \end{aligned}$$

## Nodal viscoplastic forces

introduce

$$\mathbf{f}_\lambda = \int_0^t r_\lambda(t-t') \dot{\mathbf{u}}_N(t') dt'$$

$$\mathbf{f}_\mu = \int_0^t r_\mu(t-t') \dot{\mathbf{u}}_N(t') dt'$$

Vectors  $\mathbf{f}_\lambda$  and  $\mathbf{f}_\mu$  have dimension of force/length

Nodal viscoplastic forces

$$\text{viscoplastic force} = -J_\lambda \mathbf{f}_\lambda - J_\mu \mathbf{f}_\mu$$

## Maxwell model

introduce

$$\mathbf{f}_\lambda = \int_0^t \lambda^{\text{ela}} \exp\left\{-\frac{\lambda^{\text{ela}}}{\lambda^{\text{vis}}}(t-t')\right\} \dot{\mathbf{u}}_N(t') dt'$$

$$\mathbf{f}_\mu = \int_0^t \mu^{\text{ela}} \exp\left\{-\frac{\mu^{\text{ela}}}{\mu^{\text{vis}}}(t-t')\right\} \dot{\mathbf{u}}_N(t') dt'$$

Nodal viscoplastic forces

$$\text{viscoplastic force} = -J_\lambda \mathbf{f}_\lambda - J_\mu \mathbf{f}_\mu$$

$$\dot{\mathbf{f}}_\lambda = -\frac{\lambda^{\text{ela}}}{\lambda^{\text{vis}}} \mathbf{f}_\lambda + \lambda^{\text{ela}} \dot{\mathbf{u}}_N = -\frac{\lambda^{\text{ela}}}{\lambda^{\text{vis}}} \mathbf{f}_\lambda + \lambda^{\text{ela}} \mathbf{v}_N$$

$$\dot{\mathbf{f}}_\mu = -\frac{\mu^{\text{ela}}}{\mu^{\text{vis}}} \mathbf{f}_\mu + \mu^{\text{ela}} \dot{\mathbf{u}}_N = -\frac{\mu^{\text{ela}}}{\mu^{\text{vis}}} \mathbf{f}_\mu + \mu^{\text{ela}} \mathbf{v}_N$$

## Maxwell model

ordinary differential equation of the first order:

$$\dot{\sigma} + \frac{E}{c} \sigma = E \dot{\epsilon}$$

$$\Downarrow$$

$$\dot{\mathbf{f}}_\lambda = -\frac{\lambda^{\text{ela}}}{\lambda^{\text{vis}}} \mathbf{f}_\lambda + \lambda^{\text{ela}} \dot{\mathbf{u}}_N = -\frac{\lambda^{\text{ela}}}{\lambda^{\text{vis}}} \mathbf{f}_\lambda + \lambda^{\text{ela}} \mathbf{v}_N$$

$$\dot{\mathbf{f}}_\mu = -\frac{\mu^{\text{ela}}}{\mu^{\text{vis}}} \mathbf{f}_\mu + \mu^{\text{ela}} \dot{\mathbf{u}}_N = -\frac{\mu^{\text{ela}}}{\mu^{\text{vis}}} \mathbf{f}_\mu + \mu^{\text{ela}} \mathbf{v}_N$$

## Three-element model

introduce

$$\mathbf{f}_\lambda = \int_0^t \frac{\lambda^{\text{ela}} \lambda_2^{\text{vis}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}} e^{-\frac{\lambda^{\text{ela}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}}(t-t')} \left( \dot{\mathbf{u}}_N + \frac{\lambda_1^{\text{vis}}}{\lambda^{\text{ela}}} \dot{\mathbf{u}}_N \right) (t') dt'$$

$$\mathbf{f}_\mu = \int_0^t \frac{\mu^{\text{ela}} \mu_2^{\text{vis}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}} e^{-\frac{\mu^{\text{ela}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}}(t-t')} \left( \dot{\mathbf{u}}_N + \frac{\mu_1^{\text{vis}}}{\mu^{\text{ela}}} \dot{\mathbf{u}}_N \right) (t') dt'$$

Nodal viscoplastic forces

$$\text{viscoplastic force} = -J_\lambda \mathbf{f}_\lambda - J_\mu \mathbf{f}_\mu$$

$$\dot{\mathbf{f}}_\lambda = -\frac{\lambda^{\text{ela}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}} \mathbf{f}_\lambda + \frac{\lambda^{\text{ela}} \lambda_2^{\text{vis}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}} \mathbf{v}_N + \frac{\lambda_1^{\text{vis}} \lambda_2^{\text{vis}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}} \dot{\mathbf{v}}_N$$

$$\dot{\mathbf{f}}_\mu = -\frac{\mu^{\text{ela}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}} \mathbf{f}_\mu + \frac{\mu^{\text{ela}} \mu_2^{\text{vis}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}} \mathbf{v}_N + \frac{\mu_1^{\text{vis}} \mu_2^{\text{vis}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}} \dot{\mathbf{v}}_N$$

## Three-element model

ordinary differential equation of the first order:

$$\dot{\sigma} + \frac{E}{c_1 + c_2} \sigma = \frac{E c_2}{c_1 + c_2} \dot{\epsilon} + \frac{c_1 c_2}{c_1 + c_2} \ddot{\epsilon}$$

$$\Downarrow$$

$$\dot{\mathbf{f}}_\lambda = -\frac{\lambda^{\text{ela}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}} \mathbf{f}_\lambda + \frac{\lambda^{\text{ela}} \lambda_2^{\text{vis}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}} \mathbf{v}_N + \frac{\lambda_1^{\text{vis}} \lambda_2^{\text{vis}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}} \dot{\mathbf{v}}_N$$

$$\dot{\mathbf{f}}_\mu = -\frac{\mu^{\text{ela}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}} \mathbf{f}_\mu + \frac{\mu^{\text{ela}} \mu_2^{\text{vis}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}} \mathbf{v}_N + \frac{\mu_1^{\text{vis}} \mu_2^{\text{vis}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}} \dot{\mathbf{v}}_N$$

## FE formulation of viscoplastic deformation

a set of equations of elastic deformation:

$$\underline{-K \mathbf{u}_N} + \mathbf{f}_{\text{ext}} + A \boldsymbol{\lambda}_A - M \ddot{\mathbf{u}}_N = \mathbf{0}$$

elastic force

$\Downarrow$

a set of equations of viscoplastic deformation:

$$\underline{-J_\lambda \mathbf{f}_\lambda - J_\mu \mathbf{f}_\mu} + \mathbf{f}_{\text{ext}} + A \boldsymbol{\lambda}_A - M \ddot{\mathbf{u}}_N = \mathbf{0}$$

viscoplastic force

## Maxwell model

$$\dot{\mathbf{u}}_N = \mathbf{v}_N$$

$$\begin{bmatrix} M & -A \\ -A^T & \end{bmatrix} \begin{bmatrix} \dot{\mathbf{v}}_N \\ \boldsymbol{\lambda}_A \end{bmatrix} = \begin{bmatrix} -J_\lambda \mathbf{f}_\lambda - J_\mu \mathbf{f}_\mu + \mathbf{f}_{\text{ext}} \\ A^T (2\alpha \mathbf{v}_N + \alpha^2 \mathbf{u}_N) \end{bmatrix}$$

$$\dot{\mathbf{f}}_\lambda = -\frac{\lambda^{\text{ela}}}{\lambda^{\text{vis}}} \mathbf{f}_\lambda + \lambda^{\text{ela}} \mathbf{v}_N$$

$$\dot{\mathbf{f}}_\mu = -\frac{\mu^{\text{ela}}}{\mu^{\text{vis}}} \mathbf{f}_\mu + \mu^{\text{ela}} \mathbf{v}_N$$

## Three-element model

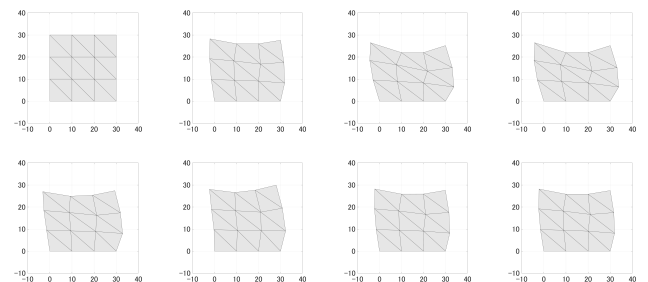
$$\dot{\mathbf{u}}_N = \mathbf{v}_N$$

$$\begin{bmatrix} M & -A \\ -A^T & \end{bmatrix} \begin{bmatrix} \dot{\mathbf{v}}_N \\ \boldsymbol{\lambda}_A \end{bmatrix} = \begin{bmatrix} -J_\lambda \mathbf{f}_\lambda - J_\mu \mathbf{f}_\mu + \mathbf{f}_{\text{ext}} \\ A^T (2\alpha \mathbf{v}_N + \alpha^2 \mathbf{u}_N) \end{bmatrix}$$

$$\dot{\mathbf{f}}_\lambda = -\frac{\lambda^{\text{ela}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}} \mathbf{f}_\lambda + \frac{\lambda^{\text{ela}} \lambda_2^{\text{vis}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}} \mathbf{v}_N + \frac{\lambda_1^{\text{vis}} \lambda_2^{\text{vis}}}{\lambda_1^{\text{vis}} + \lambda_2^{\text{vis}}} \dot{\mathbf{v}}_N$$

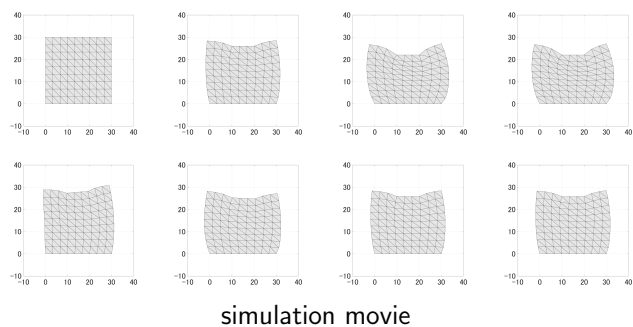
$$\dot{\mathbf{f}}_\mu = -\frac{\mu^{\text{ela}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}} \mathbf{f}_\mu + \frac{\mu^{\text{ela}} \mu_2^{\text{vis}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}} \mathbf{v}_N + \frac{\mu_1^{\text{vis}} \mu_2^{\text{vis}}}{\mu_1^{\text{vis}} + \mu_2^{\text{vis}}} \dot{\mathbf{v}}_N$$

## Example (Sample Program)



simulation movie

## Example (Sample Program)



## Summary

### one-dimensional inelastic deformation

- Maxwell model
- three-element model

### 2D/3D inelastic deformation

- isotropic deformation models
- formulating nodal force sets
- finite element formulation

## Handouts

Sample programs (MATLAB) are available at:

[http://www.ritsumei.ac.jp/~hirai/edu/common/soft\\_robotics/Physics\\_Soft\\_Bodies.html](http://www.ritsumei.ac.jp/~hirai/edu/common/soft_robotics/Physics_Soft_Bodies.html)